Human Metrics Affecting Supply Chain Performance: An Empirical Study of Indian Manufacturing Organizations

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KEYWORDS
Supply Chain Management, Supply Chain performance, Human Metrics, Manufacturing

ABSTRACT
The manufacturing organizations today are having a competition of supply chain versus supply chain. Existing research work fails to relate human metrics with supply chain performance. The authors intend to empirically assess the effects of human metrics on supply chain performance in the context of Indian manufacturing organizations. A rigorous literature review has identified 12 variables. The variables are individually measured and later on reduced in number by factor analysis. As a pilot study, primary data is collected from 100 manufacturing organizations by means of a questionnaire, both offline and online, which is administered across India and a scale is developed. t-test and factor analysis resulted in 3 factors related to human metrics. The outcomes of the research work provide valuable implications for the Indian manufacturing organizations to understand the factors affecting supply chain performance.

1. Introduction
The manufacturing sector is growing rapidly in India and China and has shrunk in most advanced economies. The growth will require several changes including significant increase in productivity and quality at the plant levels and pursuit of worldwide competitive manufacturing strategies and operations [1]. A worldwide study of contemporary manufacturing practices reported fair uptake and perceived effectiveness of supply chain management [2]. While observing these modest levels of uptake and effectiveness, one would expect attention in developing measurement systems and metrics for evaluating supply chain performance to be growing. Likewise, it has been argued that measuring supply chain performance can result in understanding of the supply chain and improve overall companies’ performance [2]. It is an established fact that many companies have not succeeded in maximizing their supply chain’s potential because they have often failed to develop the performance measures and metrics needed to fully integrate their supply chain to maximize effectiveness and efficiency [3]. The contribution of human behavior in performance measurement is mostly neglected. The present aims to reduce the gap in the existing body of research relating human metrics to supply chain performance. The rest of the paper is divided into 5 sections. The next section is literature review, followed by scale development, methodology, results and conclusions.

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Paper first received Jun. 15, 2013, and in accepted form Feb, 05, 2014.
2. Literature Review

In this paper, the authors try to link the relationships of human metrics with SC performance in a single study in the context of Indian manufacturing organizations.

2-1. Human Metrics (HM)

There is a heavy influence of behavioral issues while establishing and implementing the key Performance Measures (PMs) and metrics. Cultural factors also play a significant role in determining the right PMs and metrics. Organizations shared values in terms of extreme trust, commitment and collaboration, organizational capability and top management supports are essential for an effective SCM [4]. It is suggested that human factor is significantly affecting the SCM effectiveness [5] and SCM managers are a critical factor in achieving strategic and operational objectives and changes in the supply chain [6]. It is found that firms lacking in appropriate cultural elements such as shared assumptions, values and artifacts tend to fail when implementing SCM initiatives [4].

On top of that, the organizational commitment and governance for supply chain success are being studied [7].

The findings indicated that four types of managerial support are needed to achieve the highest levels of supply chain success: top management support, broad-based functional support, channels support and infrastructural/governance support.

Few more research works [8] and [9] clearly support the need for a performance measurement system taking the holistic picture, including the human side and organizational issues.

Research has identified a variety of collaboration enablers including the following: aligned objectives, a shared customer-oriented vision, technological connectivity, relationship trust, supplier development, and process redesign and integration [10][11][12].

The centrality of human resources is usually accounted for by the fact that nowadays organizations are facing such challenges as a need to increase productivity, expand into global markets, develop new technologies, respond to changes in the highly volatile marketplace, increase revenue and decrease costs, develop skilled and flexible workforce, and introduce changes [11], which, of course, emphasizes the significance of human resources and capabilities.

The present study involves behavioral determinants of SCM viz. continuity, communication, power and trust and related variables are chosen from the existing body of literature.

2-2. Supply Chain Performance (SCP)

Researchers suggested that an appropriate performance measurement system (PMS) is a critical requirement for the effective management of a supply chain [13]. There are studies about the performance measurement systems and metrics of supply chains (SCs) by critically reviewing the contemporary literature and suggesting possible avenues for future research [14].

SCM needs to be assessed for its performance in order to evolve an efficient and effective supply chain [15]. For effective management in a SC, measurement goals must consider the overall SC goals and the metrics to be used. These should represent a balanced approach and should be classified at strategic, tactical and operational levels, and be financial and nonfinancial measures, as well [16].

Many research papers that deal with performance measurement in a SC context [6] have appeared in the literature (Tabel -1 )

3. Scale Development

Various items or questions used in questionnaire are taken from previous studies (Table -2). There are 12 items for HM.

3-1. Development of Hypothesis

Based on the literature review, following hypothesis is proposed:
Hypothesis 1
Ho: Human metrics has no effect on supply chain performance.

4. Methodology
This study is part of a larger research project exploring SC related practices, their relevance to managers, and their impact on firm performance and eventually on firm competitiveness. Methodology used in this study is based on the views of [17], that are, PMS should develop a reliable metrics to provide feedback on various performance areas by eliminating the overlapping (duplication) metrics and to include the most important metrics of logistics and supply chain management.

4-1. Sample Profile
The sample (sample size = 100) of this pilot study focuses on departments of purchasing, production, logistics and distribution in the Indian manufacturing companies. The survey covers various cities across India (Fig. 2).

Fig. 1. Sample coverage
The other demographic details are shown in figures 2 and 3 below.

Fig. 2. Industry coverage
Nearly half (44%) of the respondents are from automobile and pharmaceutical industries taken together, and 31% of the industries have employees in between 500 and 1000.

Fig. 3. Number of employees
H_1 (First alternative hypothesis): Human metrics has significantly positive effect on supply chain performance. Questionnaire (both online and offline) is the main instrument of this study. Questionnaire items are designed after an extensive literature review. 5-point Likert scale is used. There are total 29 items or questions. First 12 questions are related to the quantitative aspects (for HM, as shown in Table-2). Next 17 are demographic questions. Questionnaires have been emailed to various respondents and out of 108 responses which are received, 100 responses are complete in all respects and therefore taken for this pilot study. SPSS is used for analysis of the data.

4-2. Sampling parameters
With factor loadings higher than 0.55 (for sample size = 100), it is found that the sample is adequate for 95% confidence level and 5% level of significance [18]. The internal consistency of the questionnaire has been checked and the value of Cronbach’s Alpha is found to be 0.599 (Table - 3 ). It is just equal to 0.6 and can be acceptable for the exploratory research utilizing new scale. Hence the questionnaire can be used for analysis purposes [18].

Table 3: Reliability Statistics (Initial)

<table>
<thead>
<tr>
<th>Cronbach’s Alpha</th>
<th>Cronbach’s Alpha Based on Standardized Items</th>
<th>N of Items</th>
</tr>
</thead>
<tbody>
<tr>
<td>.599</td>
<td>.609</td>
<td>12</td>
</tr>
</tbody>
</table>

5. Results
The hypothesis proposed earlier is now properly phrased and tested. Factor analysis is also performed on HM construct using SPSS to reduce unnecessary items from the questionnaire. Reliability analysis is done eventually to test how well the items in a set are positively correlated to one another.

5-1. Hypothesis Testing
On a sample size of 100, the proposed hypotheses are tested by applying two-tailed tests as both the hypotheses are directional in nature.

**Hypothesis I**

**H_0 (Null hypothesis):** Human metrics has no effect on supply chain performance.

**H_2 (Second alternative hypothesis):** Human metrics has significantly negative effect on supply chain performance.

The hypothesis includes twelve variables as shown in Table - 2. One sample t-test has been applied on these variables. It tests that whether the mean of a distribution differs significantly from our assumed test value. A test value of 3 is chosen as it is the mid value of the five point scale used in questionnaire. Table - 4 summarizes the results of this test.

The null hypothesis (H0) is rejected and the first alternative hypothesis (H1) is accepted for all the variables. Thus, the results show strong influence of HM on SCP.

**5-2. Factor Analysis**

The previous section leaves us with all the 12 variables as determinants of SCP. The factor analysis is conducted on the variables representing HM. In a factor analysis of 12 variables, a correlation matrix is obtained. The KMO and Bartlett’s test results are shown in Table- 5(a), which shows a value of 0.534 which is more than 0.5, suggesting acceptable value.

The inspection of diagonal values of anti-image correlation matrix now reveals all values above 0.5. Now, the data set is ready for factor extraction. The method of principal component analysis is used, the results of which are shown in Table- 6. A scree plot is also shown in Fig-4.
There are 73% non-redundant residuals with absolute values greater than 0.05. The factors are now rotated using Varimax rotation method (Table -7).

**Tab. 7. Rotated Component Matrix (HM)**

<table>
<thead>
<tr>
<th>Variables</th>
<th>Component 1</th>
<th>Component 2</th>
<th>Component 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>HM1</td>
<td>.679</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM5</td>
<td>.675</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM6</td>
<td>.651</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM2</td>
<td>.587</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM4</td>
<td>.757</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM7</td>
<td>.686</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM3</td>
<td>.659</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM9</td>
<td>.648</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM12</td>
<td>.615</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HM10</td>
<td>.598</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Extraction Method: Principal Component Analysis.
Rotation Method: Varimax with Kaiser Normalization.

Thus, all the initial items for HM (12 Nos.) have been reduced to 3 factors and 10 items. The final questionnaire was tested for reliability. The internal consistency reliability will be higher if the Cronbach’s alpha is closer to 1. But, for newly constructed scale value above 0.5 is considerable (Hair et al., 2007). The final questionnaire shows the value of Cronbach’s alpha as 0.542, which is acceptable for a new scale (Table-8).

**Tab. 8. Reliability Statistics (Final)**

<table>
<thead>
<tr>
<th>Cronbach's Alpha</th>
<th>Cronbach's Alpha Based on Standardized Items</th>
<th>N of Items</th>
</tr>
</thead>
<tbody>
<tr>
<td>.542</td>
<td>.563</td>
<td>10</td>
</tr>
</tbody>
</table>

Thus, all the initial items for HM (12 Nos.) have been reduced to 3 factors and 10 items. The final questionnaire was tested for reliability. The internal consistency reliability will be higher if the Cronbach’s alpha is closer to 1. But, for newly constructed scale value above 0.5 is considerable (Hair et al., 2007). The final questionnaire shows the value of Cronbach’s alpha as 0.542, which is acceptable for a new scale (Table-8).

**6. Conclusions**

The increasingly global nature of competition requires that firms should utilize all of their available resources in order to survive and succeed. Consequently, their supply chains need to be very efficient. And for that, the efficiency has to be measured and performance measures be defined. The present work aims at narrowing down the different variables leading to SC performance. At this stage, pilot study results indicate the need of an exhaustive model to assess the SC performance. However, the results show that out of total 12 HM variables except HM2, HM3, HM4 & HM5, on all other variables the respondents show strong agreement. Overall, the respondents show significant agreement towards all 18 initial variables under study. Factor analysis yielded 3 major factors comprising of
10 variables. And, overall reliability of the scale is 0.542.

This study is a part of a larger research project exploring SC related practices. The methodology of critical evaluation involves literature review of empirical research articles on performance measurement and SCM. The authors’ intention is to fill up the gap about the lack of research in supply chain management which investigates the role of critical success factors in manufacturing organizations of India. The present study is limited to Indian manufacturing organizations. It can be extended to cover other sectors and organizations too.

References